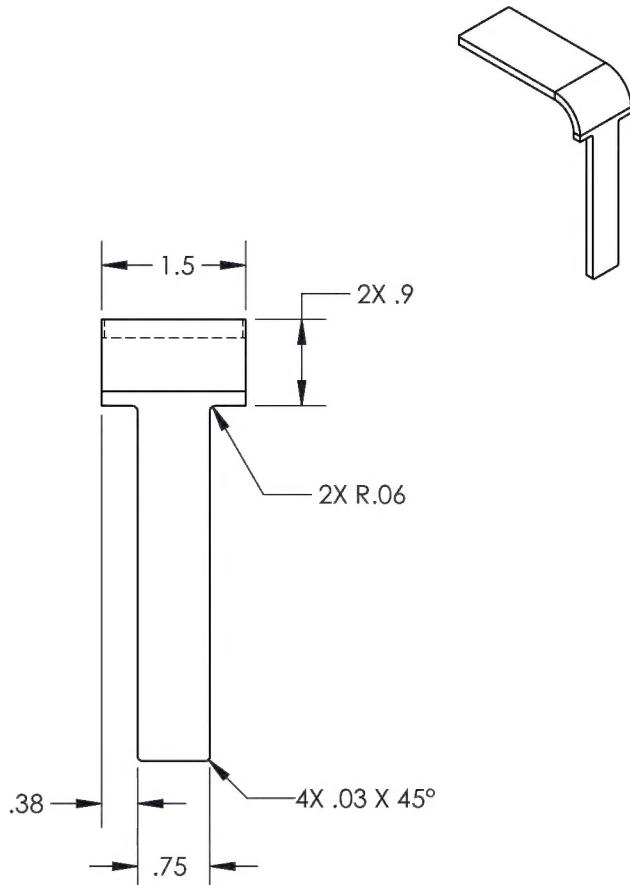
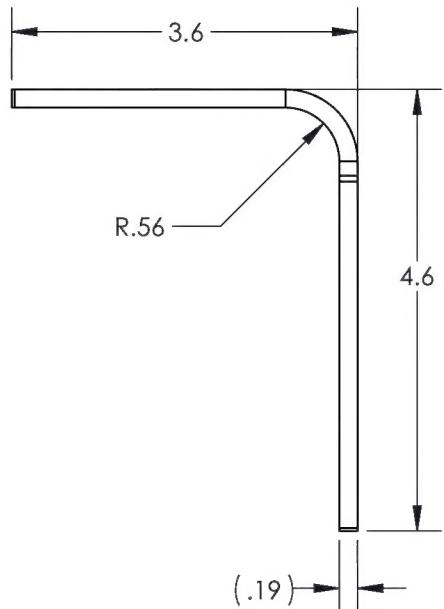
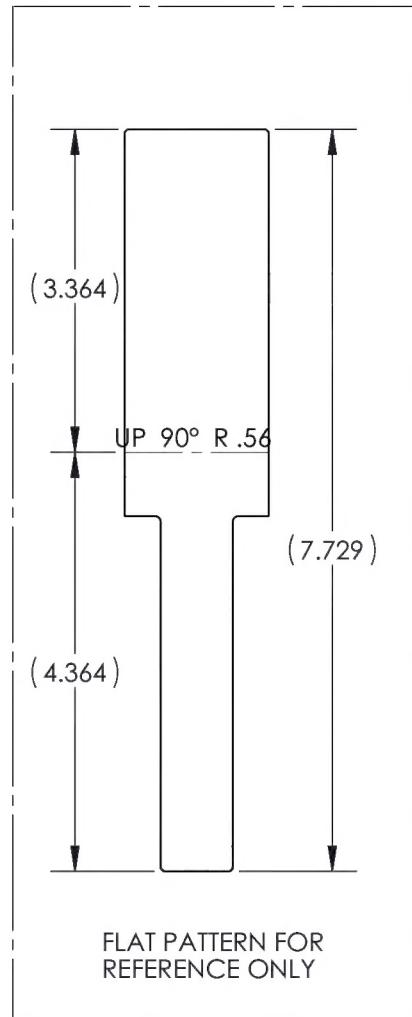


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



RED BARN MACHINE	
TITLE FIXTURE HOLDING-1ST STAGE TURBINE DISC	
DWG NO.	LTCT7605-5
MAT'L	1020 OR EQUIVALENT
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH BLACK ANODIZE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	USED ON MODEL
SCALE 1:2	DATE 4/15/2014
SHEET 1 OF 1	